


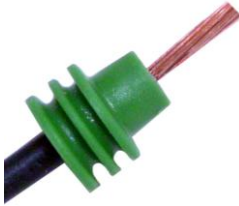





Weather Pack T-12 Crimping Tool Instructions

This precision tool, which is made in the USA, is designed for crimping male and female Weather Pack terminals to 14-, 16-, 18-, and 20-gauge wires (i.e., 2.0mm – 0.5mm).

①		Squeeze handles until ratchet automatically opens.
②		Hold with gauge numbers “18-20” and “14-16” facing the operator.
③		Fully insert terminal into orientation block. Inspect to confirm that terminals are not in upside down.
④		Properly position the seal on the cable.
⑤		Insert stripped conductor into terminal until first rib of seal is flush against tool. Caution should be taken not to crimp the first rib of seal.
⑥	Squeeze handles together until ratchet automatically releases and production crimp is complete.	
⑦		If a jam occurs, pull the release lever to open applicator.
⑧		A completed Weather Pack crimp should look like this.